



PLATE MATERIAL:		STRENGTH
ALUMINUM		AXIAL LOAD : $\geq 0.8\text{KN}$
ALLOY AND TEMPER: 3104H19		BUCKLE : $\geq 610\text{ KPA}$
COATINGS:		
INSIDE		MODIFIED EPOXY
OUTSIDE		DECORATED + CLEAR VARNISH +BRC
ENAMEL RATE:		
INTERNAL COATING COVERAGE		BEER $\leq 75\text{MA}$ , AVERAGE $\leq 35\text{MA}$
		SOFT DRINK $\leq 25\text{MA}$ , AVERAGE $\leq 5\text{MA}$
		RETORT $\leq 30\text{MA}$ , AVERAGE $\leq 8\text{MA}$
A	PLUG DIAMETER	$2.063\pm.01[52.4\pm0.25]$
B	FLANGE WIDTH	$.083\pm.01[2.1\pm0.25]$
C	BASE DIAMETER	$1.89[48.00]$ REF
D	BODY OUTSIDE DIAMETER	$2.602[66.10]$ REF
E	FINISH CAN HEIGHT	$4.812\pm.015[122.22\pm0.38]$
F	FLANGE ANGLE	$0^\circ - 12^\circ$
G	FULL CAPACITY	$12.931\pm.061\text{fl.oz.}(382.38\pm1.8\text{ml})$

**Saxco International**

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I					
H					
G			FINISH	Description 12 OZ STD BRITE BPANI BULK	
F				Brimfull Capacity	
E				Nominal Capacity	
D				Weight	Date 11-30-22
C					
B					
A					
#	DATE	REVISION	SX	Scale: Full	Drn. Peter Dwg.